



0390

Version No.4

Revision Date: 30/10/2024

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DESCRIPTION

0390 is a high performance butyl tape.

KEY FEATURES

Good adhesion to a wide range of substrates.

Good UV resistance.

Highly conformable.

Carefully selected fillers provide the product with good chemical resistance.

Remains flexible throughout its service life.

Easy and accurate to use with little waste and no mess.

USES

For use as a gap-filling sealant in body-in-white applications on vehicles.

For sealing a variety of joints in roofing and cladding systems.

For sealing joints in more aggressive environments, such as slurry tanks.

PERFORMANCE

	UNIT	NOMINAL VALUE	TEST METHOD
DynamicTensile Adhesion	N/cm ²	20	H5
Dynamic Shear Adhesion	N/cm ²	15	H15
90 ° Peel Adhesion	N/cm	12	H48
180 ° Peel Adhesion	N/cm	18	H41
Specific Gravity	g/cm ³	1.1	H6
Moisture Vapour Transmission Rate	g/m ² /24hr/mm	0.13	ISO9932 / BS ISO 15106
Service Temperature Range	°C	-40 to +90	

H – HS Butyl Test Method

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APPLICATION

PROPERTIES

Application temperature range: +5°C to +40°C

Shelf life: 24 months when stored flat in original packaging in cool, dry conditions.

INSTRUCTIONS

Surface preparation: All surfaces should be clean, dry and free from frost, grease and loose materials. When cleaning contaminated substrates, HS Butyl recommend that propan-2-ol (IPA) is used and allowed to dry prior to the application of the butyl tape.

Application: Apply direct from the reel onto one surface and press sufficiently along its whole length to achieve good initial adhesion. Remove backing paper and offer other surface to the butyl tape and push firmly to seal across the joint.

PACKAGING

The product is normally supplied as a preformed strip on a siliconised release paper. A wide range of dimensions can be supplied. Product dimensions will determine the number of rolls per carton.

Available colours: Black.

TOLERANCES

Rectangular sections:

Thickness $\pm 10\%$

Width: up to 25mm ± 1 mm

26mm to 100mm ± 2 mm

over 100mm ± 3 mm

Bead sections:

Thickness $\pm 10\%$

Width $\pm 10\%$

GENERAL

0390 butyl tape is part of a range of butyl products for Construction, Automotive & specialist markets. For further information, please contact our Customer Care Team or visit our Website.

NOTE TO USER: by ordering/receiving product you accept the **H.B. Fuller Conditions of Sale** applicable in the region. Please request a copy if you have not received these or follow the link here: <https://www.hbfuller.com/en/about-us/conditions-of-sale>. These Conditions contain limits of liability and disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose). All other terms are rejected. In any event, (1) **the total aggregate liability of H.B. Fuller** for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is **limited to replacement of affected products or refund of the purchase price for affected products.** (2) H.B. Fuller **shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses** arising out of or in connection with product supply. (3) Nothing in any term shall operate to exclude or limit H.B. Fuller's liability for fraud, gross negligence or for death or personal injury caused by negligence, or for breach of any mandatory implied terms unless permitted by law.

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